



# CERTIFICATE

Welding of railway vehicles and components according to  
EN 15085-2:2020+A2:2025

ZE-16083-01-00-EN15085-2017.0086.004

DVS ZERT GmbH hereby certifies that the welding company

**Gummi Hansen GmbH**  
**Am Eisenwerk 5, 7, 9**  
**30519 Hannover**  
**Germany**

fulfills the requirements  
for the scope according to

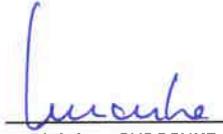
**EN 15085-2 classification level CL1**  
**in the type of activity S**

in the range indicated in the annex.

validity: 2026-03-09 until 2029-03-08

Düsseldorf, 2026-03-03  
Place and date of issue

Lead auditor: Prof. Dr.-Ing. KUSCHER

  
Dipl.-Ing. GURSCHKE  
Head of certification body



## Scope of the certificate

ZE-16083-01-00-EN15085-2017.0086.004

<b>Scope:</b>	-	
<b>Area of Application:</b>	▪ Purchase and supply of welded components	
<b>Responsible welding coordinator(s):</b>	Holger Oehlmann, IWE [external]	born: 1962-07-10
<b>1st deputy(ies) of the responsible welding coordinator(s):</b>	-	
<b>Others deputies:</b>	-	
<b>Remarks:</b>		
<b>Register no.:</b>	DVSZERT/15085/CL1/086/17/3	

### General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.